



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D350-607-541
Job Sheet 202615

Part No: D350-607-541 **Job Qty:** 1 pcs
Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/31/19 **Job Tracking No:**
Due Date: 11/28/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: IIN-D350-607 REV:F IPP REV:A 10-08-19 AS PER REV:A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev:H 17.06.08 As Per IIN Rev:E DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
							Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/28/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	DAS
							Packaging 1 - 6	28
							Packaging 1 - 7	9-89
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	

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Container No: S245261



Part: D350-607-541
Job No: 202615
Serial No/Batch: S245261
Revision: F
Inspector:
Exp Date:
Instructions: TC STC SH94-14 Issue 7 of 7 FAA STC SR002131

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120 QC 4	1 pcs	11/28/19	0.00 0.00	Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
123 Packaging 1-1 - Pick Kit - B4B 1 pcs		11/28/19	0.00 0.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
126 QC 4	1 pcs	11/28/19	0.00 0.00	Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	

DAS
78
9-89 JAN 13 2020

JAN 13 2020

NL 13/01/20

				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				QC 4 - 78		
					DAS 78 9-89	JAN 1 3 2020
130 Packaging 3-1 - Stock - B4B	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
					DAS 21 9-89	JAN 1 3 2020
135 DC - 1 - B4B	1 pcs	11/28/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	11/28/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - FG - 53		
					DAS 21 9-89	JAN 1 3 2020

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 123 - Pick Kit
 126 - QC4- 100% Inspect kits for completeness
 130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-541
 135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009
 140 - (QC21- Final Inspection - Work Order Release)

4600

013786

Job BOM				
Part/ Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5214757
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228670
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5235912
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5243814
D3912-041	Eyeholt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235680
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231297
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5243894
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5230723
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233082
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218263
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5238625
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228833
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144955
NAS1149C0463R Washer (AN960C416)		3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5134667
NAS1149F0432P Washer (AN960-416L)		12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5233112
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235700
D4085-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221137
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5243821
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5243821

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	49	0
	AN4-13A	6	1,945	0
	AN4C15	1	20	0
	D2690-6	1	44	0
	D3912-041	1	8	0
	D4085-3	1	41	0
	D4086-200	1	21	0
	D4150-041	1	8	0
	D4151-041	1	10	0
	D4151-043	1	8	0
	D4917-300	1	22	0
	MS17984-C413	1	37	0
	MS21042L4	6	4,262	0
	MS24665-151	1	191	0
	NAS1149C0463R	3	160	0
	NAS1149F0432P	12	986	0
	NAS1515H4L	2	285	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	2	0
	D4030-041	1	2	0

Part Specifications

Specifications could not be found.

NCR No.

Job: _____
Part No. _____

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

Skid-tube

Cross tube

Eng. (Non-AW)

Machining

Small Fab

Prod. Eng. Coord.

Large Fab

Finishing

Rec/Store/Packaging

Engineering

Water Jet

Supplier

Quality

Date :

Sequence #:

QTY Affected :

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

FAULT CATEGORY

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3911-041	EYEBOLT RECEIVER ASSY
1				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
					1	D4917-300	PLACARD, MAX LOAD
						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4086-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4151-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4-15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21012L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER



RELEASED
11/24/54

PPP

Part Number	D350-607-541	Box Part Number	MBX102 B/T	Dimension	120 x 34 x 25
Description	Heli-Utility-Basket, LH/RH	Other Packaging	MF4631G	MFFLDSTPTOP MFDKIT	
Logo Decals					

Packaging Instructions and Decal Placement

D350-607-541

Apply label D2729-4 as per drawing below.

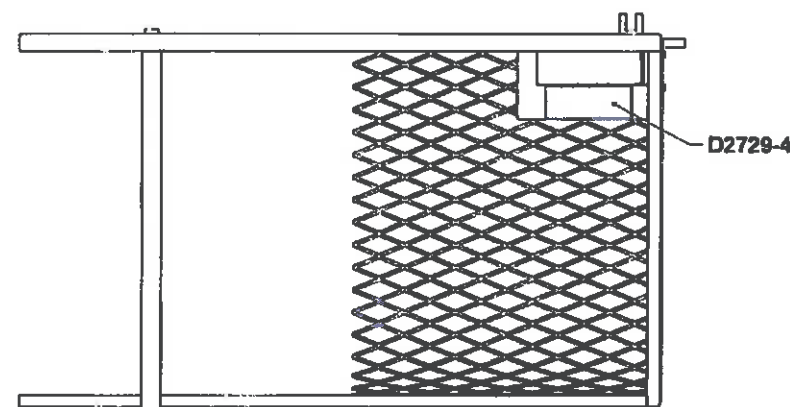
Assemble and tape bottom of box securely. Place a peice of cardboard in the bottom of box.

Place (5) pcs of MF4631G evenly spaced out in bottom of box. Place basket in box. Wrap hardware and paperwork in foam. Strap package to bottom of basket, to prevent movement. Add (4) pcs of MFFLDSTPTOP evenly spaced out.

Place a peice of cardboard over top of basket and foam. Close box. Apply wedge along outside length of box.

Apply (4) straps located in the same positions as the foam inserts. Apply clear tape over strapping.

Apply label D2729-3 as per instructions in QSI 014.



D2729-4

D2729-3

DART	
1270 ABERDEEN STREET HAWKESBURY, ON CANADA K0A 1K7 TEL: 1 813 632 5200	
PATENT	N/A
P/N	D350-607-541
DESC	Heli-Utility Basket, LH/RH
LOT	BXXXXXX
MODEL	AS350/355
CHG	CHG008
STC	SH94-14
STC	SR00213NY
STC	
TEC APPROVAL # 05-01	
MADE IN CANADA	
D2729-4	

DAS
16
2-09
17/10/18

DART		Dart Aerospace Ltd.	
AEROSPACE		1270 Aberdeen Street Hawkesbury, ON K0A 1K7 CANADA TEL.: 1 613 632-5200	
HELI-UTILITY BASKET, LH/RH			
P/N: D350-607-541		CHG008	
B/N: BXXXXXX			

Revision: I
Date: 17.06.08

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]